

Comparison of techniques to assess grain processing in whole-plant corn

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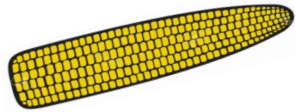


Whole-plant corn silage (WPCS)

Grain fraction ~ 40-45% DM

Starch content 30-39%

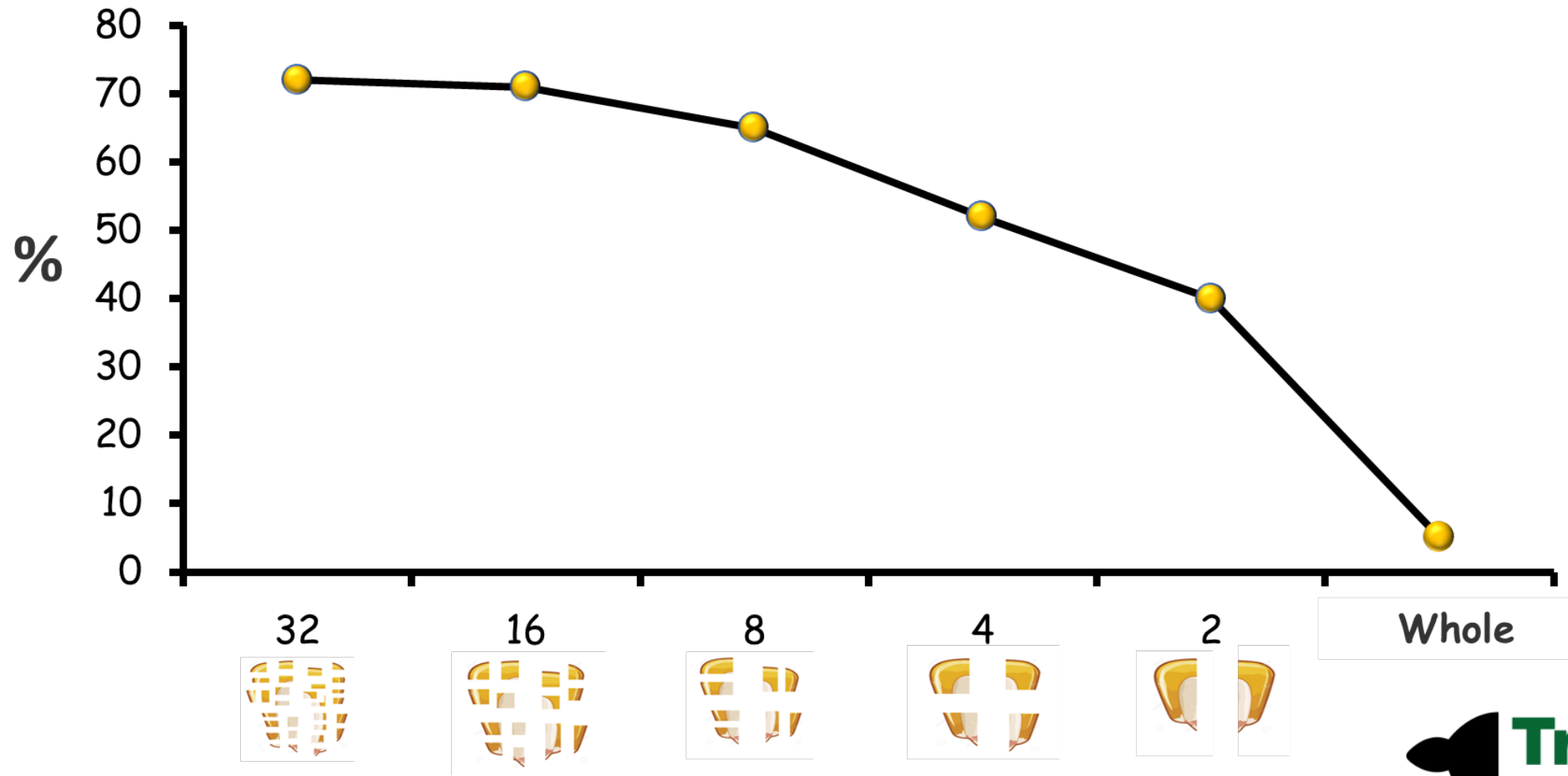
~50% of WPCS energy



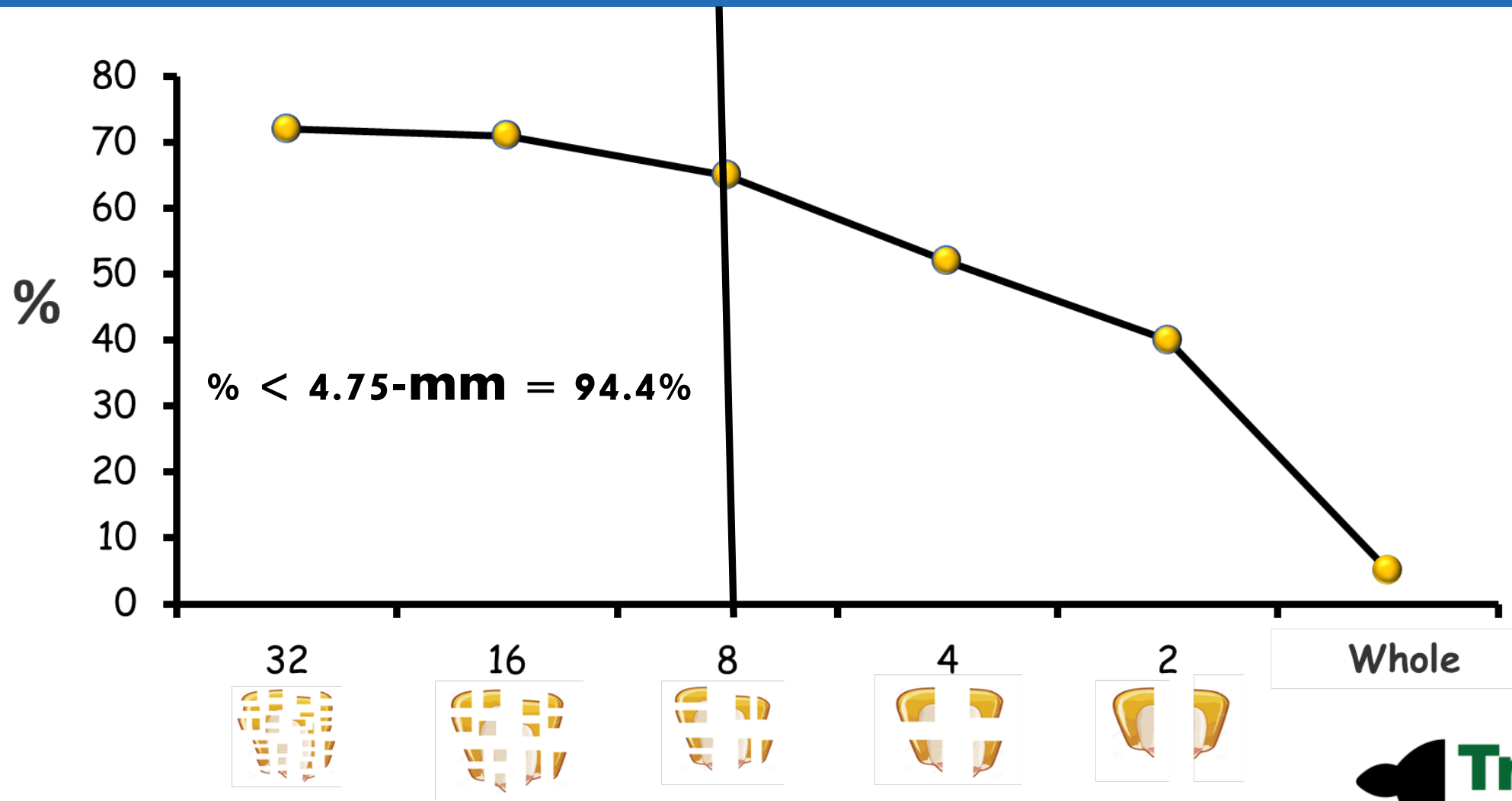
~ 80-98% total tract starch
digestibility

- Endosperm type
- Maturity
- Particle size
- Storage length

DM digestibility 24-h (%)



DM digestibility 24-h [%]



Kernel processing score (KPS)

% starch passing through
4.75-mm sieve

> 70%

70% or 50%

< 50%

KPS

Excellent
Adequate
Poor



Whole kernel count in 1-L volume



Hydrodynamic separation procedure

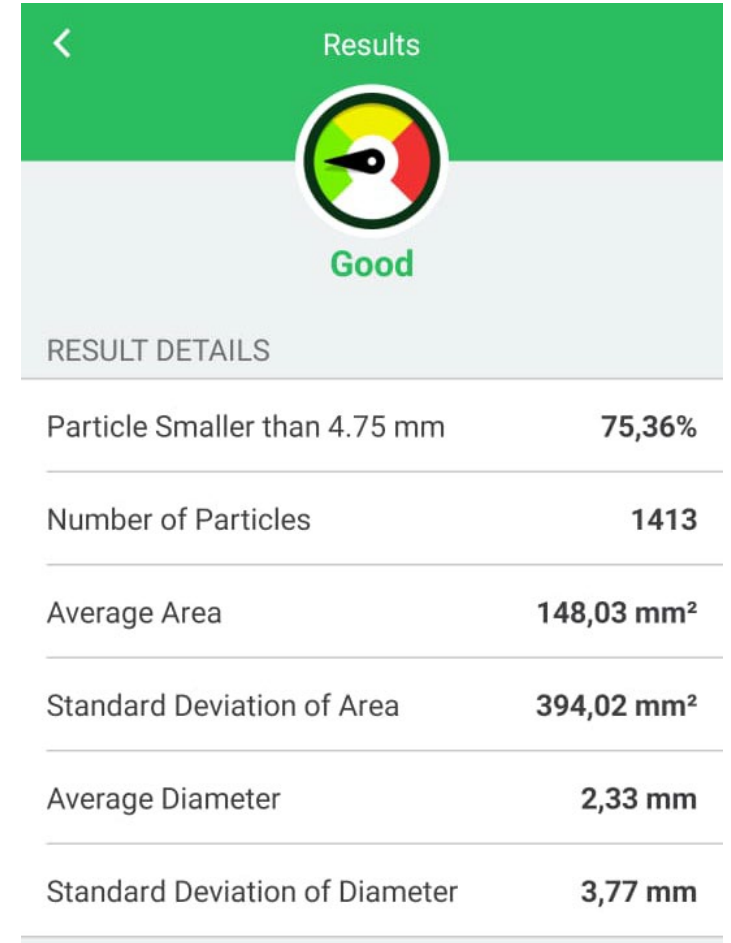
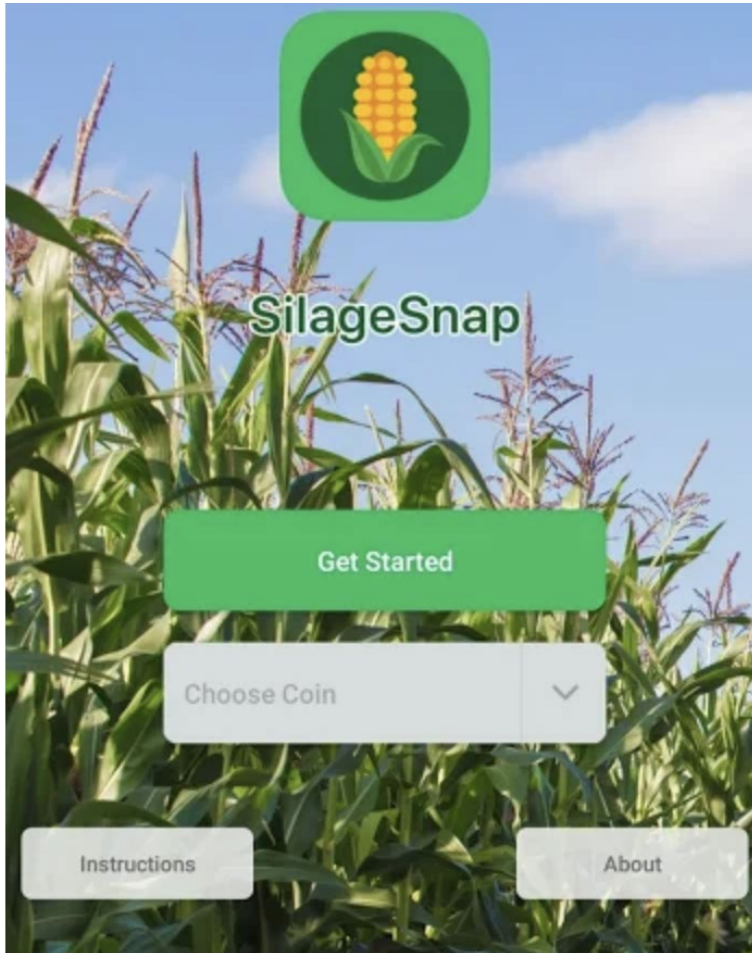






Figure 6. Separated kernels showing three levels of kernel processing. Only the material on the right could be considered adequately processed.

Silagem snap APP



% of grains < 4.75-mm sieve



Objective

The objective of this study was to compare lab and on-farm techniques to measure kernel processing in whole-plant corn forage.



Materials and methods



Sixty samples of fresh chopped whole-plant corn of various hybrids, maturity stages, cutting heights, forage harvesters, chopping lengths, and kernel processors were collected from commercial farms in the South and Southeast regions of Brazil between 2023 and 2024.

The samples were kept frozen during transportation to the laboratory and stored at -20°C until the start of the procedures.



Materials and methods

Samples were dried in a forced-air oven at 55°C for 72 h and ground to pass through a 1-mm screen in a Willey mill (A. H. Thomas Scientific, Swedesboro, NJ);

The nutrient composition were determined by NIRS at Esalqlab



Materials and methods

The PSPS procedure was conducted manually using 3 sieves (19-mm, 8-mm and 4-mm) and a pan (Heinrichs et al. 2013)



Using dried and unground samples, the corn silage processing score or fragmentation index was determined as described by Ferreira and Mertens (2005).



Materials and methods

- A sub-sample of 0.3 kg as fed of each sample was used to separate grain and stover fractions through the hydrodynamic separation procedure (Savoie et al., 2004);
- The sub-sample was dried at 130°C for 30 minutes plus an additional 15 minutes in an air fryer prior to immersion in water

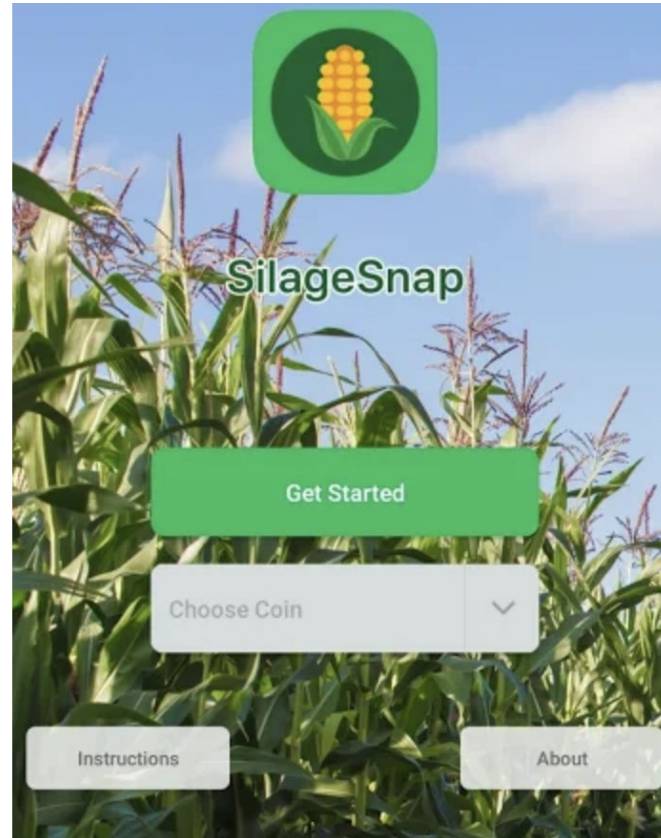


Materials and methods

- The grain fraction was dried in an air fryer at 130°C for 10 minutes, then mixed and dried for an additional 10 minutes at the same temperature



Materials and methods



Materials and methods

Grain fraction was dry-sieved using a Tyler Ro-Tap Shaker using a set of 9 sieves with nominal square apertures of 9.50, 6.70, 4.75, 3.35, 2.36, 1.70, 1.18, and 0.59 mm and pan (ASABE, 2007) to determine GMPS (μm) calculated using a log normal distribution (Baker and Herrman, 2002) and porportion of grains <4.75-mm.



Materials and methods



**Number of intact kernels
(n per 250 g as fed,
considering $>3/4$ pieces
and whole grains).**

Statistical analysis

- **Data were analyzed using the REG procedure of SAS**
- **The gerometric mean particle size (GMPS, μm) was used for comparison with the other methods**

Nutrient composition

Table 1. Descriptive statistics of nutrient composition in whole plant corn samples (n=51).

	Mean	SD	Min	Max
DM, % as fed	37.6	5,2	26.1	52.3
aNDFom¹, %DM	43.3	7.1	29.9	63.4
uFDNom_{240h}, %DM	9.9	3.2	5.7	20.1
DFDN_{48h}, %DM	59.7	2.6	54.0	66.0
Starch, %DM	28.1	7.8	10.6	44.6

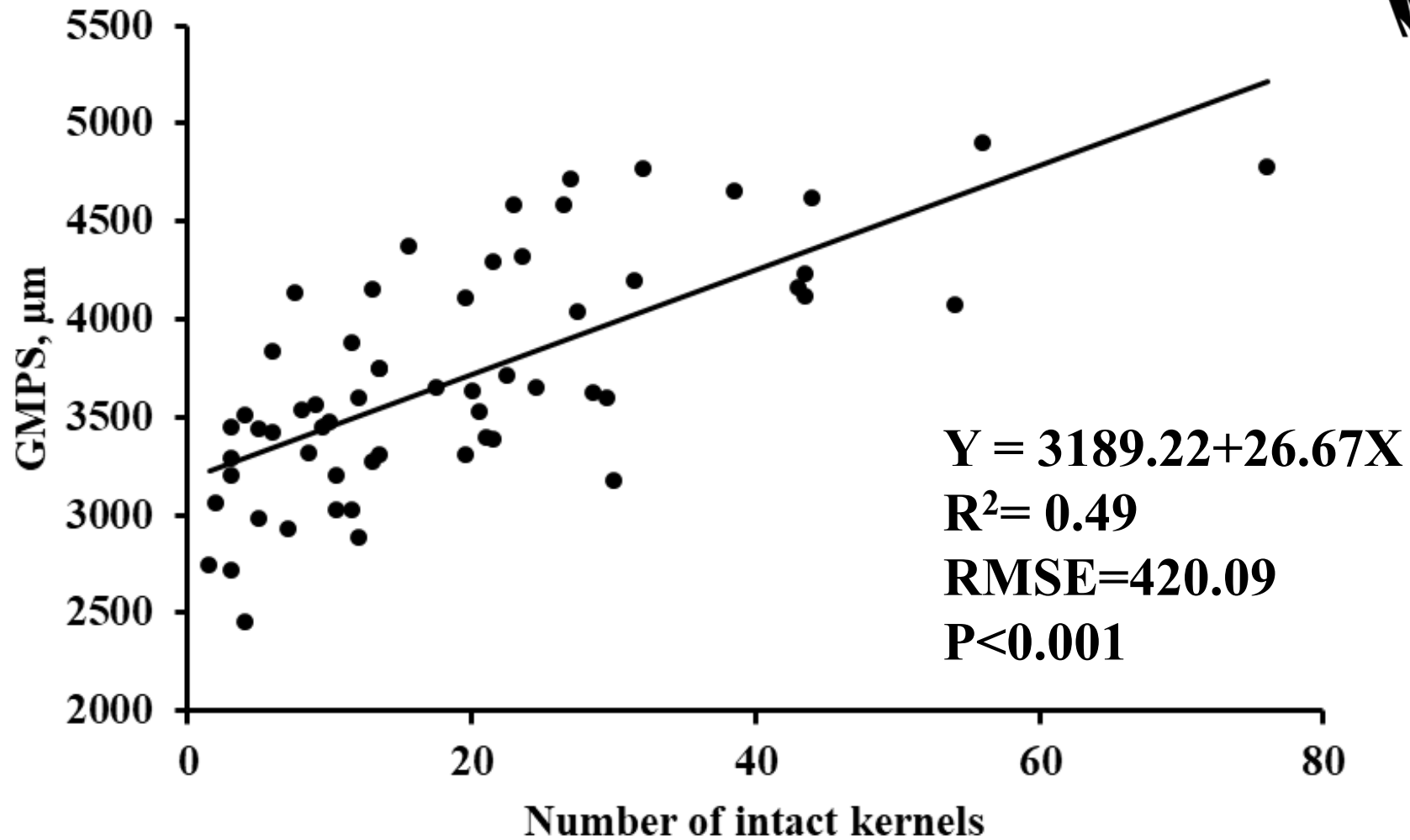
Particle size

Table 2. Descriptive statistics of particle size in whole plant corn samples (n=51).

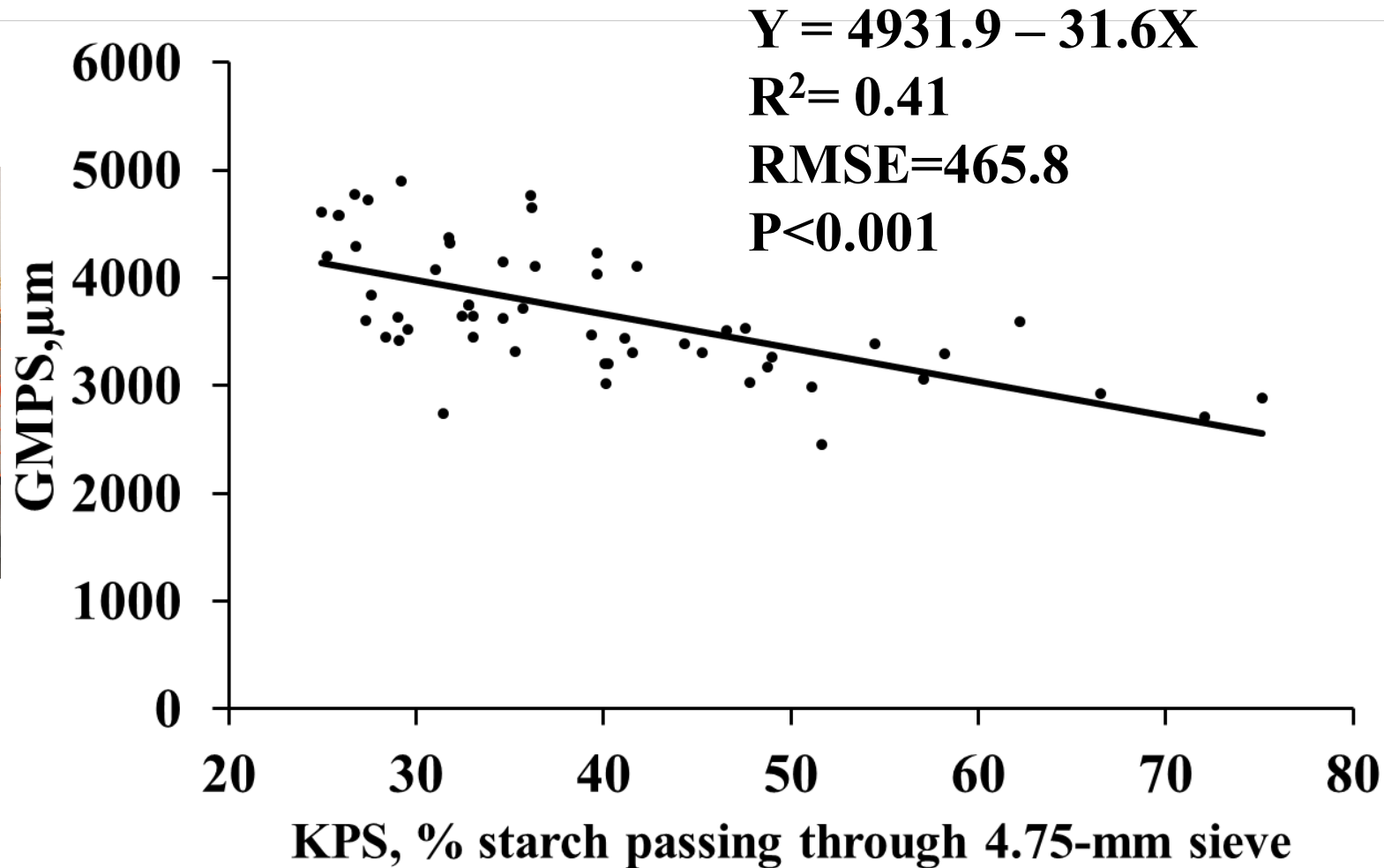
	Mean	SD	Min	Max
19-mm	6.5	4.4	0.4	21.6
8-mm	60.1	9.8	30.5	74.4
4-mm	21.3	7.5	9.7	39.3
Botton	11.6	4.0	3.8	24.2



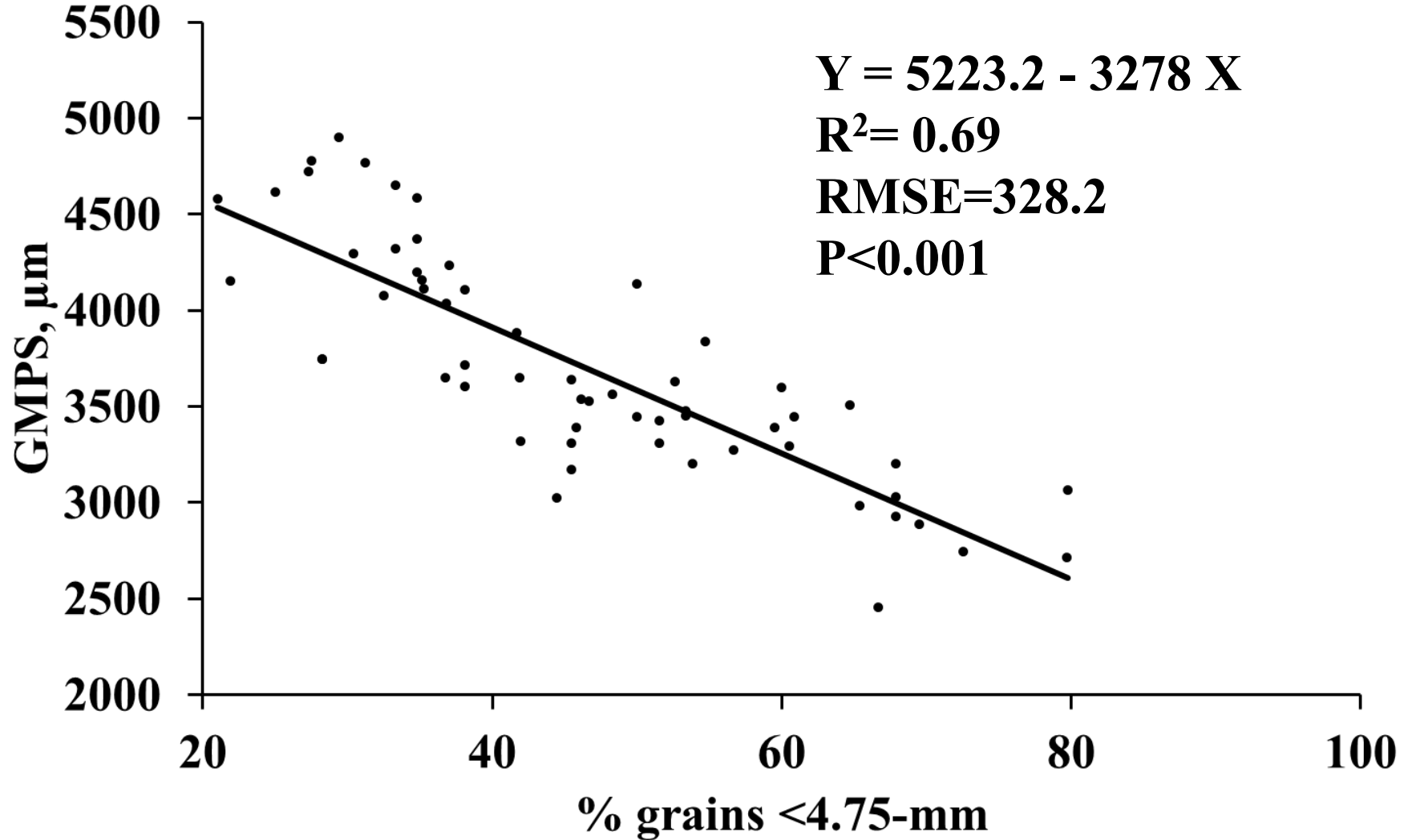
Intact kernel count



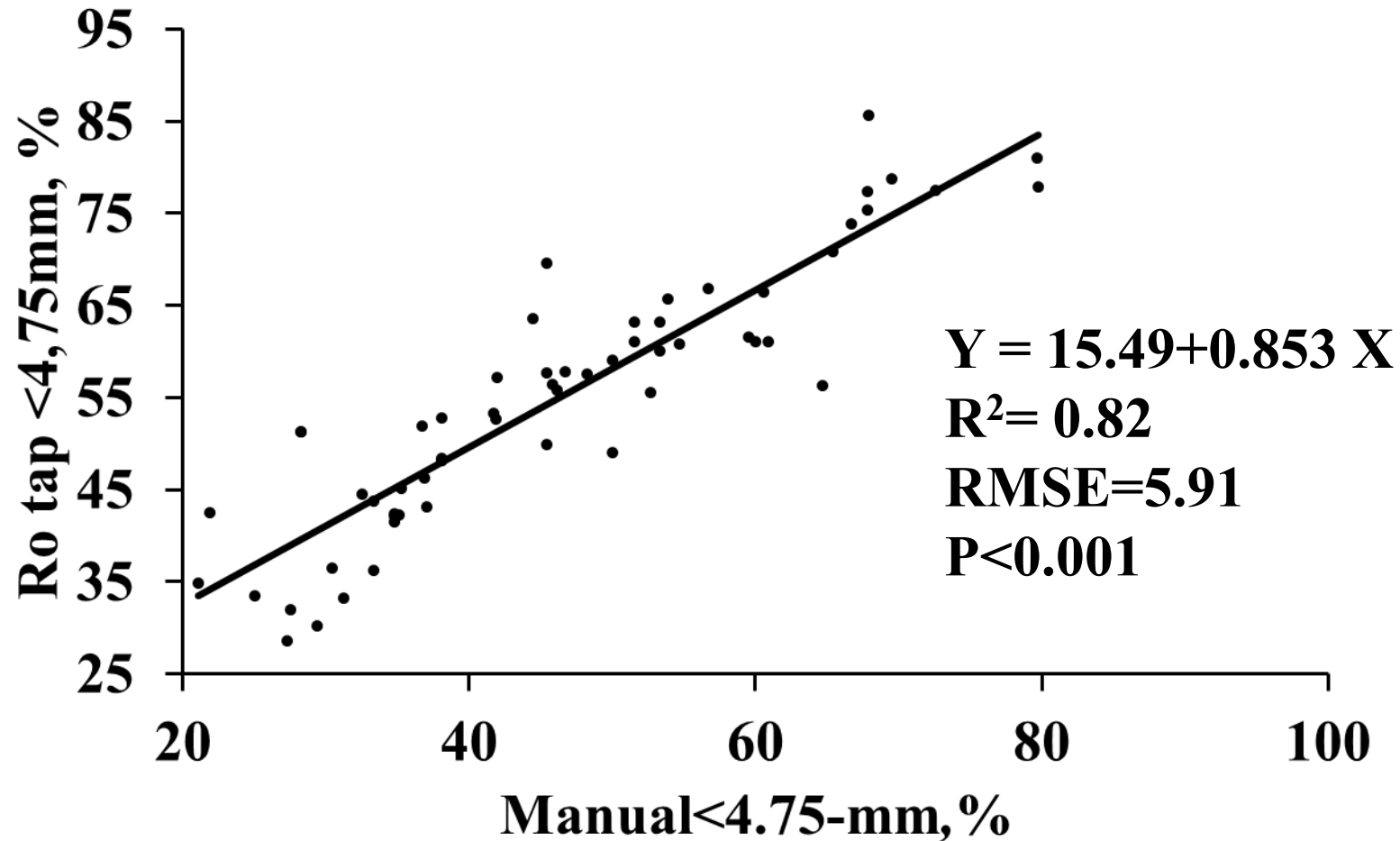
Corn silage processing score (CSPS) or Kernel processing score (KPS)



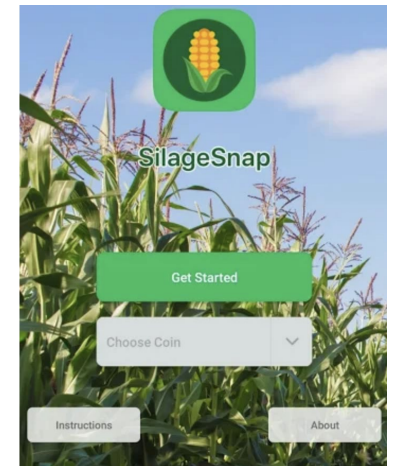
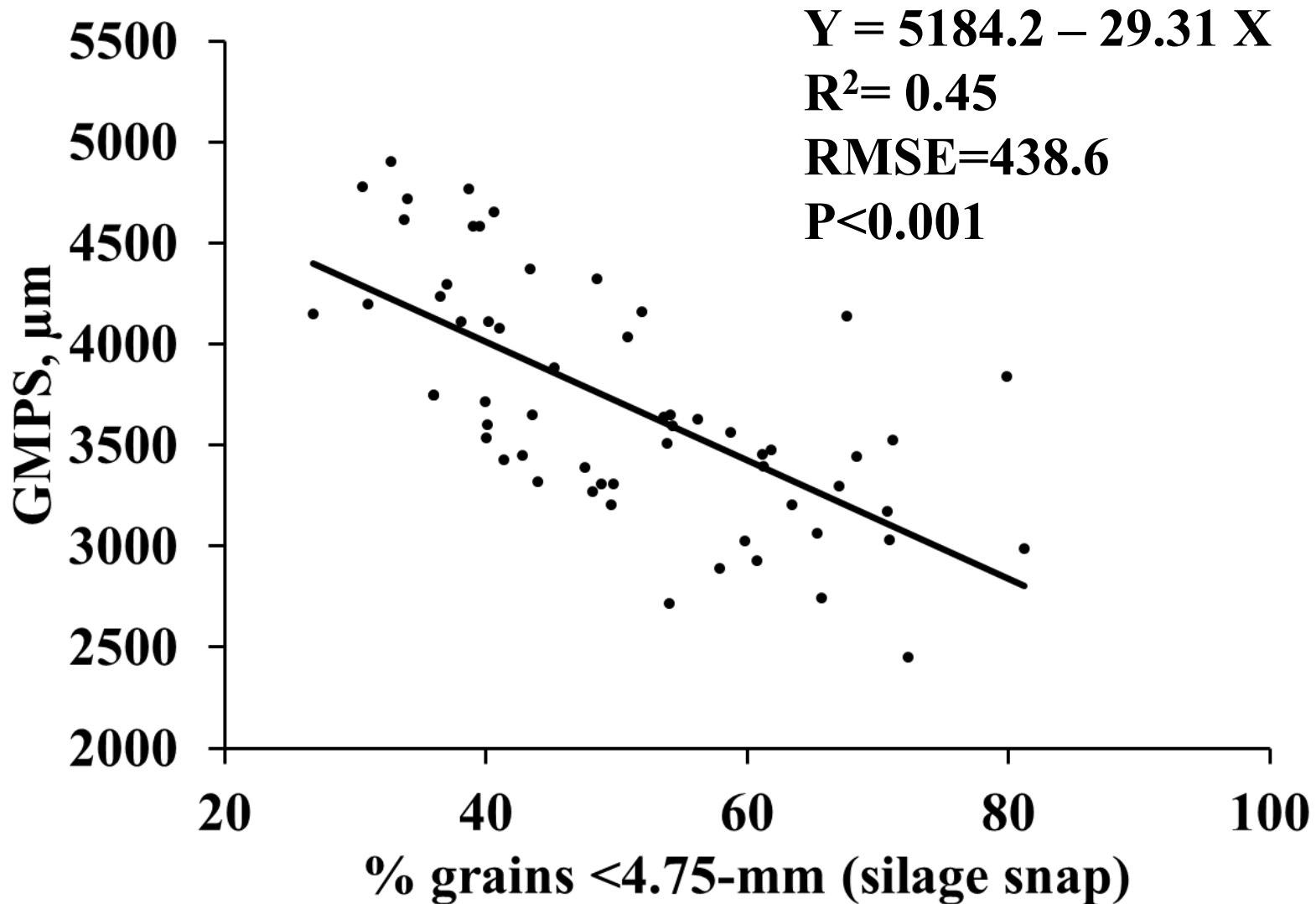
Manual sieving process



Ro-tap shaker sieving vs. manual



Silage snap App



Conclusion



On-farm manual sieving of the grain fraction with a 4.75-mm sieve, combined with hydrodynamic separation, is an effective tool for evaluating kernel breakage, aiding in decision-making during harvesting of WPCS

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Thank you very much for your attention!



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